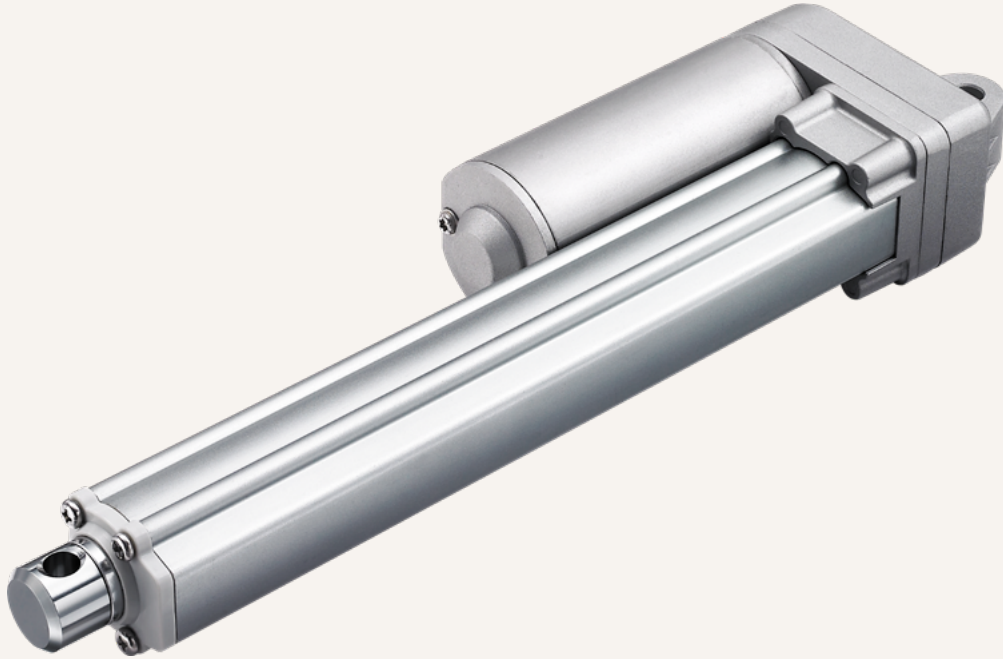


TA2P

series



Product Segments

- **Industrial Motion**

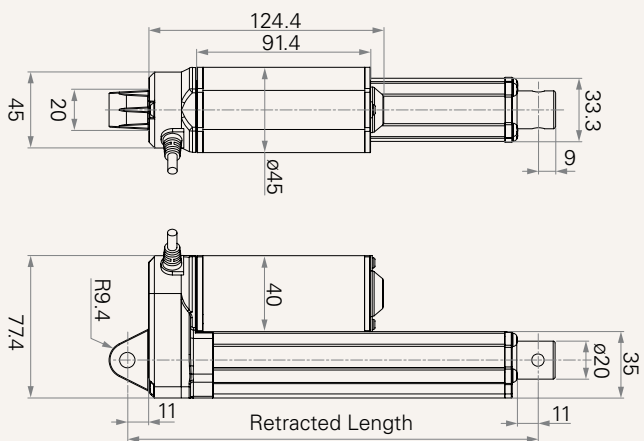
Both the TA2 and the TA2P are compact, robust, and capable of performing well in certain outdoor environments. A more powerful motor makes the TA2P capable of handling load ratings up to 3500N (787 pounds) while retaining its compact size. In addition to the high power motor, the TA2P linear actuator is available with multiple choices for feedback sensors. Industry certifications for the TA2P linear actuator include IEC / ES 60601-1 and UL73.

General Features

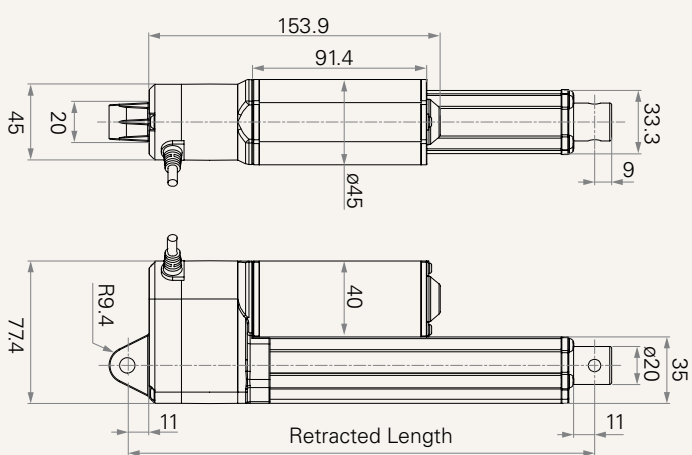
Voltage of motor	12, 24, 36V DC, or 12, 24V DC (PTC)
Maximum load	3,500N in push
Maximum load	2,000N in pull
Maximum speed at full load	45mm/s (with 250N in a push or pull condition)
Stroke	20~1000mm
Minimum installation dimension	Stroke + 108mm (with Hall sensor(s) or without output signals)
Color	Silver
Certificate	IEC60601-1, ES60601-1, EN 61000-6-1, EN 61000-6-3, UL73
IP rating	Up to IP66D
Operational temperature range	-25°C~+65°C
Operational temperature range at full performance	+5°C~+45°C
Options	POT, Optical, Hall / Reed sensor(s)

Drawing

Dimensions without
Sensor or with Hall
Sensor(s)
(mm)



Dimensions with POT,
Optical, or Reed Sensor
(mm)



Load and Speed

CODE	Load (N)		Self Locking Force (N)	Typical Current (A)		Typical Speed (mm/s)		Noise (db)
	Push	Pull		No Load 24V DC	With Load 24V DC	No Load 24V DC	With Load 24V DC	
Motor Speed (5200RPM, duty cycle 25%)								
A	250	250	250	1.2	2.3	43.0	36.0	≤ 72
B	500	500	500	1.1	2.3	25.8	23.0	≤ 72
C	1000	1000	1000	1.1	2.3	14.0	11.8	≤ 70
D	1500	1500	1500	1.0	2.2	9.0	8.0	≤ 70
E	2000	2000	2000	1.0	2.2	7.1	6.2	≤ 70
Motor Speed (6600RPM, duty cycle 25%)								
F	250	250	250	1.6	2.8	56.5	45.0	≤ 74
G	500	500	500	1.5	2.8	32.5	28.5	≤ 74
H	1000	1000	1000	1.5	2.8	16.5	14.3	≤ 72
K	1500	1500	1500	1.3	2.8	11.1	10.0	≤ 72
L	2000	2000	2000	1.3	2.8	8.8	7.7	≤ 72
Motor Speed (3800RPM, duty cycle 25%)								
S	3500	2000	3500	0.9	2.8	3.2	2.4	≤ 72
Motor Speed (2200RPM, duty cycle 25%)								
T	2000	2000	2000	0.3	1.2	3.2	2.4	≤ 68

Note

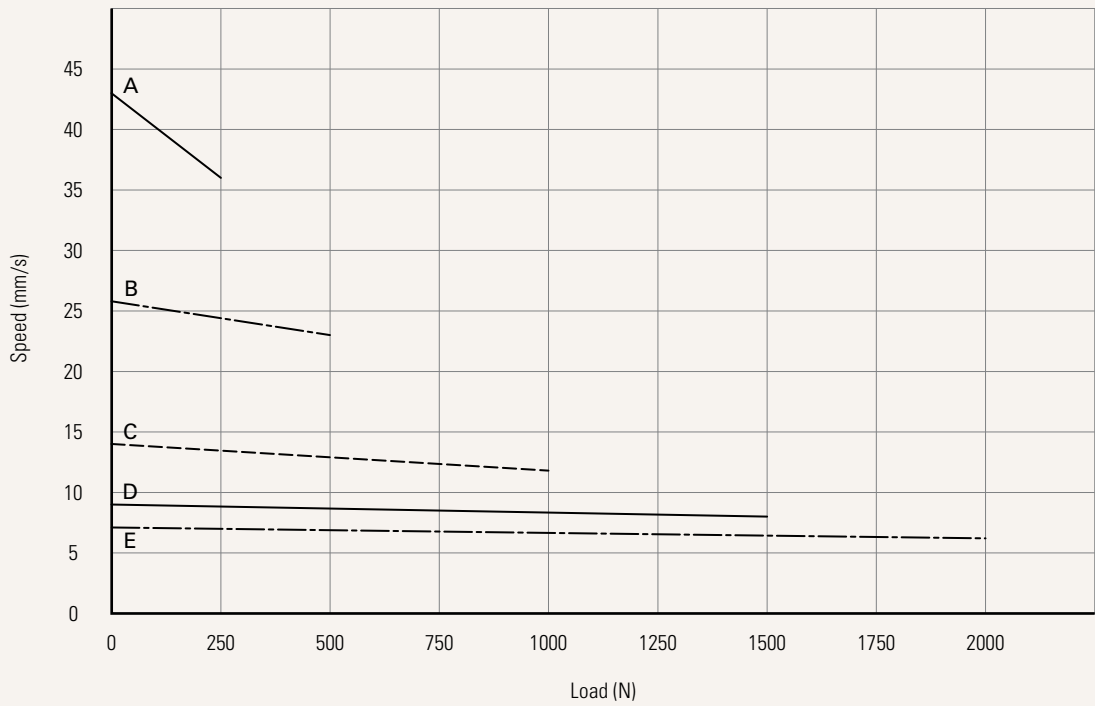
- 1 With a 12V motor, the current is approximately twice the current measured in 24V. With a 36V motor, the current is approximately two-thirds the current measured in 24V; speed will be similar for both voltages.
- 2 This self-locking force level is reached only when a short circuit is applied on the terminals of the motor. All the TiMOTION control boxes have this feature built-in.
- 3 Current and speed: Tested average value when stretching in push direction.
- 4 Standard stroke: Min. ≥ 20mm, Max. please refer to below table.

Load (N)	Max Stroke (mm)
≥ 250	1000
≥ 750	800
≥ 1000	600
≥ 1500	500
≥ 2000	450
≥ 3500	300

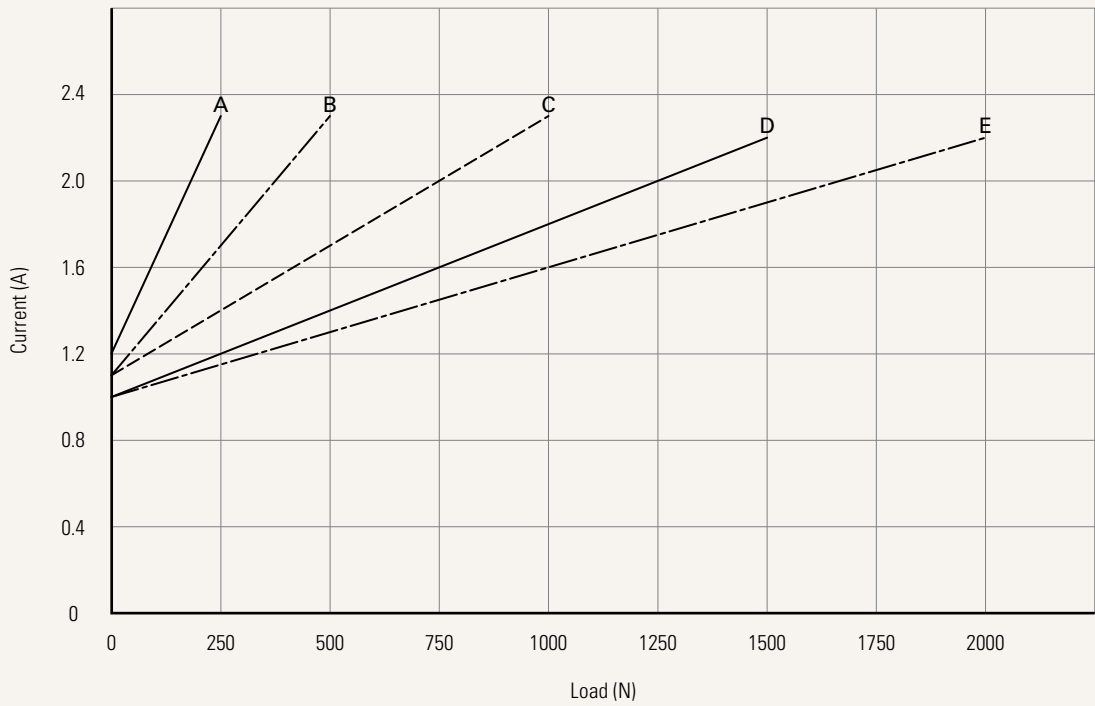
Performance Data (24V DC)

Motor Speed (5200RPM, duty cycle 25%)

Speed vs. Load



Current vs. Load



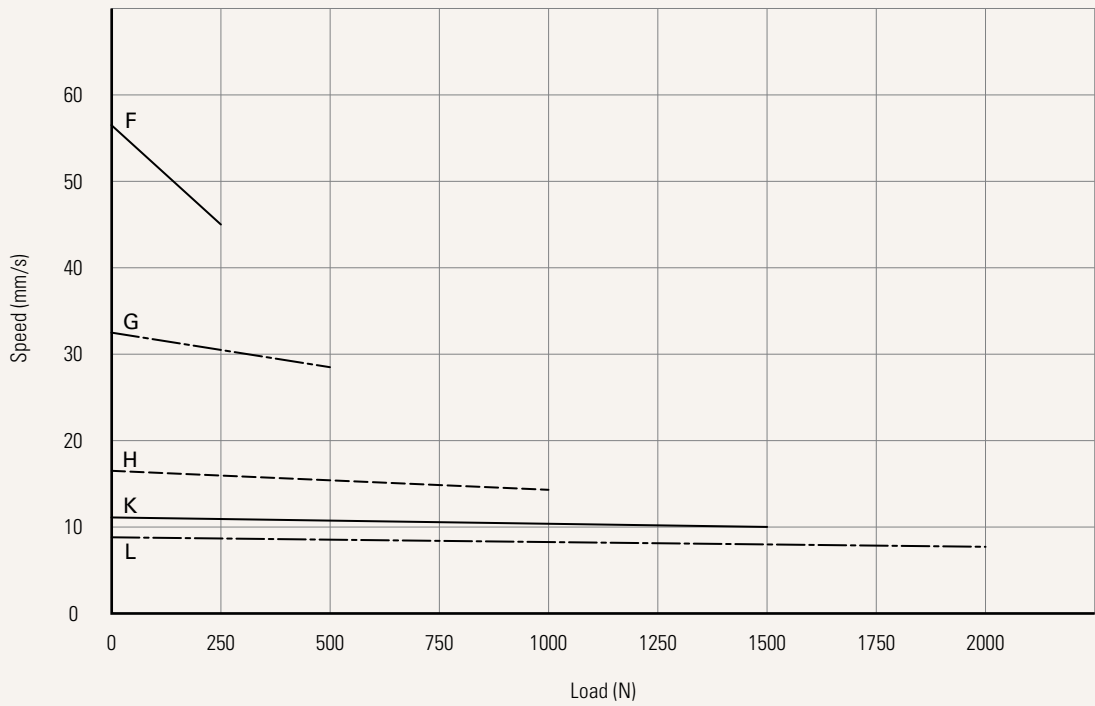
Note

1 The performance data in the curve charts shows theoretical value.

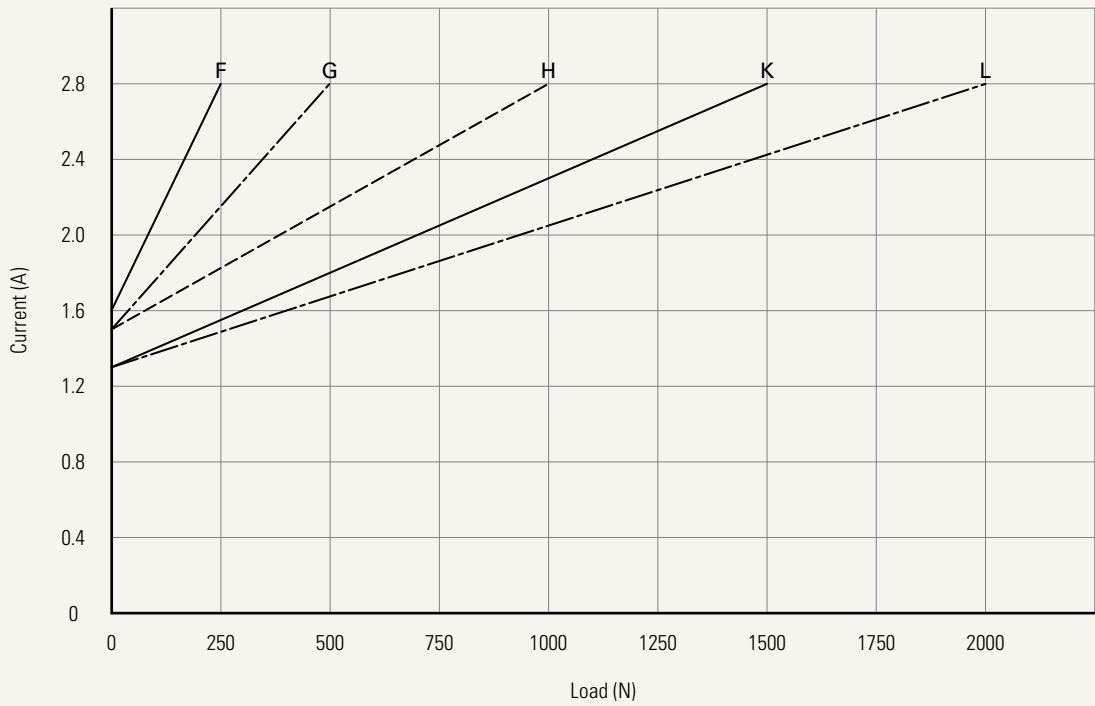
Performance Data (24V DC)

Motor Speed (6600RPM, duty cycle 25%)

Speed vs. Load



Current vs. Load



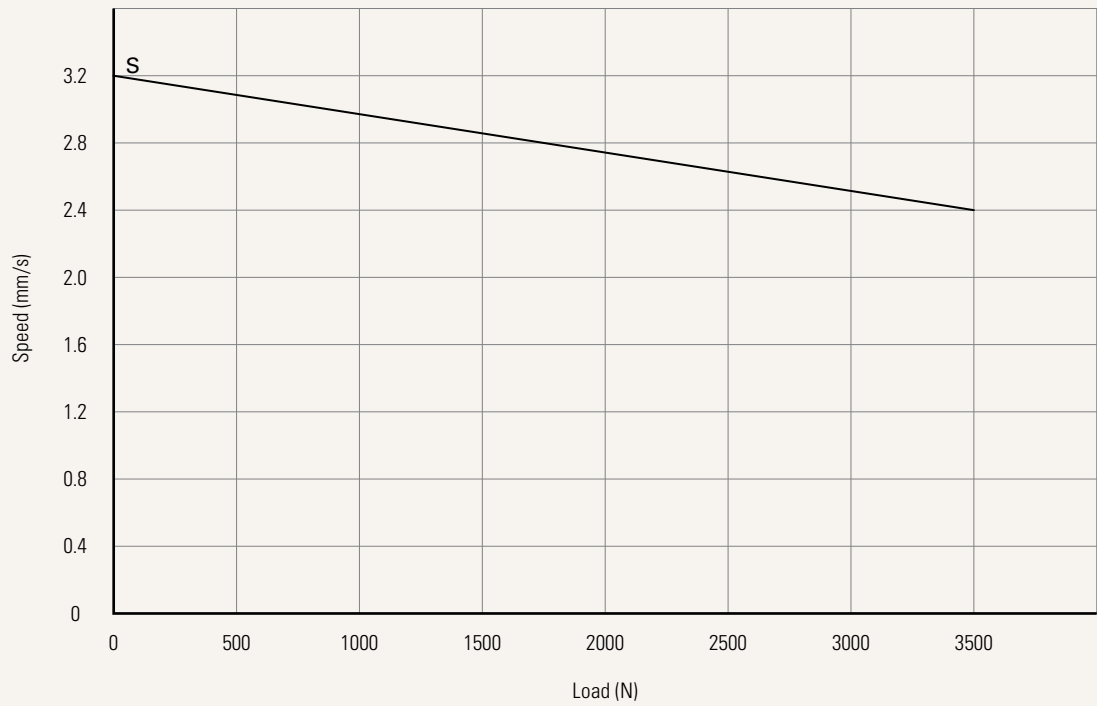
Note

1 The performance data in the curve charts shows theoretical value.

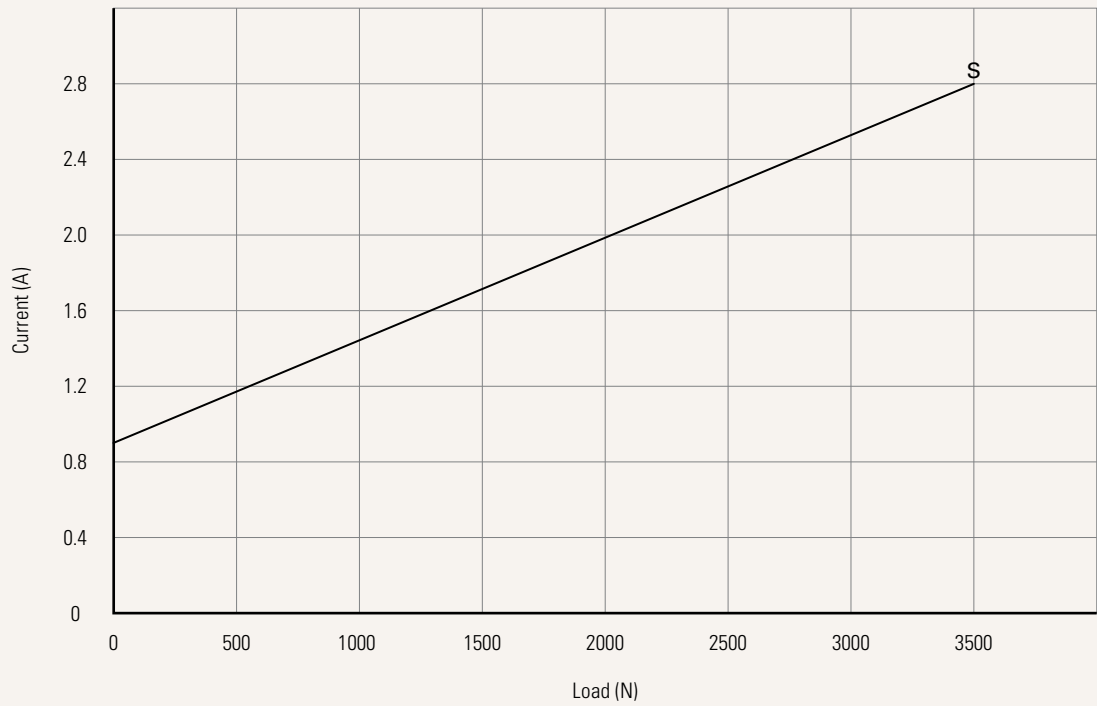
Performance Data (24V DC)

Motor Speed (3800RPM, duty cycle 25%)

Speed vs. Load



Current vs. Load



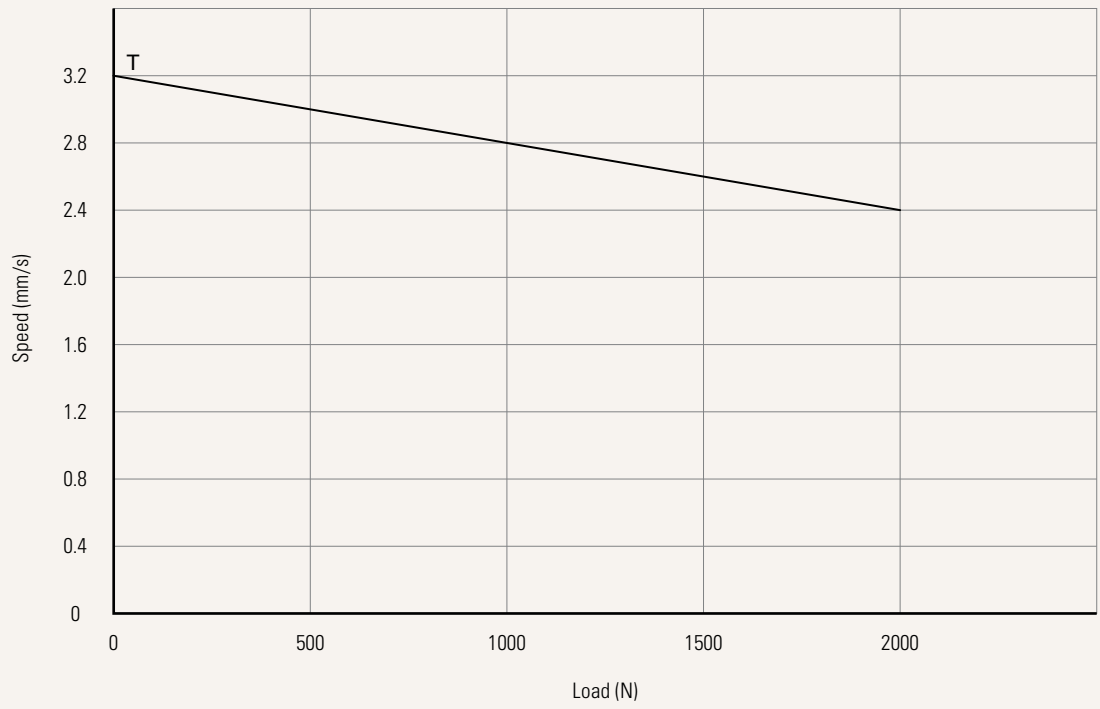
Note

1 The performance data in the curve charts shows theoretical value.

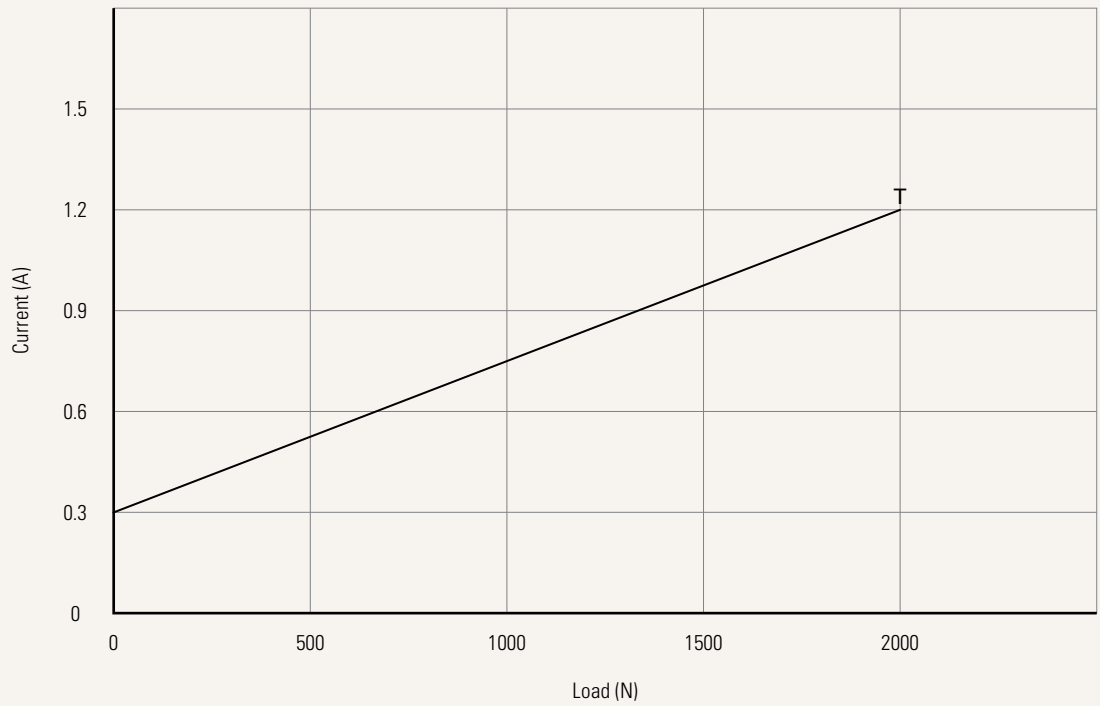
Performance Data (24V DC)

Motor Speed (2200RPM, duty cycle 25%)

Speed vs. Load



Current vs. Load



Note

1 The performance data in the curve charts shows theoretical value.

Voltage	1 = 12V DC 2 = 24V DC	3 = 36V DC 5 = 24V DC, PTC	6 = 12V DC, PTC
Load and Speed	See page 3		
Stroke (mm)			
Retracted Length (mm)	See page 9		
Rear Attachment (mm) See page 10	1 = Aluminum casting, hole 6.4, one piece casting with gear box 2 = Aluminum casting, hole 8.0, one piece casting with gear box 3 = Aluminum casting, hole 10.0, one piece casting with gear box	4 = Aluminum casting, U clevis, slot 6.0, width 10.5, hole 6.4, one piece casting with gear box 5 = Aluminum casting, U clevis, slot 6.0, width 10.5, hole 8.0, one piece casting with gear box 6 = Aluminum casting, U clevis, slot 6.0, width 10.5, hole 10.0, one piece casting with gear box	
Front Attachment (mm) See page 10	1 = Aluminum casting, hole 6.4 2 = Aluminum casting, hole 8.0 3 = Aluminum CNC, U clevis, slot 6.0, depth 16.0, hole 10.0	4 = Aluminum CNC, U clevis, slot 6.0, depth 16.0, hole 6.4 5 = Aluminum CNC, U clevis, slot 6.0, depth 16.0, hole 8.0	
Direction of Rear Attachment (Counterclockwise) See page 11	1 = 90°	2 = 0°	
Functions for Limit Switches See page 11	1 = Two switches at full retracted / extended positions to cut current 2 = Two switches at full retracted / extended positions to cut current + third one in between to send signal 3 = Two switches at full retracted / extended positions to send signal 4 = Two switches at full retracted / extended positions to send signal + third one in between to send signal		
Output Signals	0 = Without 1 = POT	2 = Optical 3 = Reed sensor	4 = One Hall sensor 5 = Two Hall sensors
Connector See page 11	1 = DIN 6P, 90° plug	2 = Tinned leads	
Cable Length (mm)	1 = Straight, 300mm 2 = Straight, 600mm	3 = Straight, 1000mm B-H = For direct cut system*	Note: please contact TiMOTION before making an order
IP Rating	1 = Without	2 = IP54	3 = IP66 6 = IP66D

Retracted Length (mm)

1. Calculate $A+B+C = Y$
2. Retracted length needs to \geq Stroke + Y

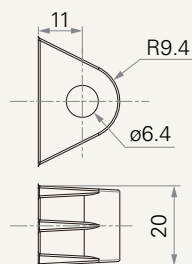
A. Rear / Front Attachment		
Front Attachment	Rear Attachment	
	1, 2, 3	4, 5, 6
1, 2	+108	+112
3, 4, 5	+120	+124

B. Load V.S. Stroke		
Stroke (mm)	Load (N)	
	< 3500	= 3500
0~150	-	+5
151~200	+2	+7
201~250	+2	+7
251~300	+2	+7
301~350	+12	+17
351~400	+22	+27
401~450	+32	+37
451~500	+42	+47
501~550	+52	+57
551~600	+62	+67
601~650	+72	+77
651~700	+82	+87
701~750	+92	+97
751~800	+102	+107
801~850	+112	+117
851~900	+122	+127
901~950	+132	+137
951~1000	+142	+147

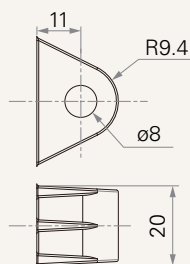
C. Output Signals	
CODE	
0, 4, 5	-
1, 2, 3	+30

Rear Attachment (mm)

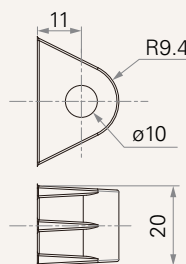
1 = Aluminum casting, hole 6.4, one piece casting with gear box



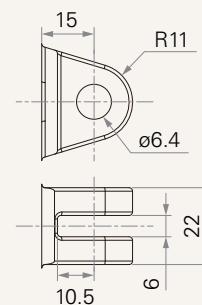
2 = Aluminum casting, hole 8.0, one piece casting with gear box



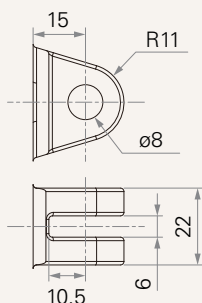
3 = Aluminum casting, hole 10.0, one piece casting with gear box



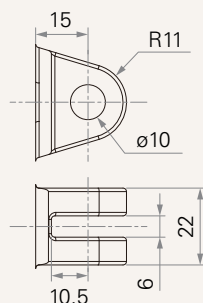
4 = Aluminum casting, U clevis, slot 6.0, width 10.5, hole 6.4, one piece casting with gear box



5 = Aluminum casting, U clevis, slot 6.0, width 10.5, hole 8.0, one piece casting with gear box

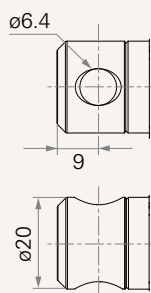


6 = Aluminum casting, U clevis, slot 6.0, width 10.5, hole 10.0, one piece casting with gear box

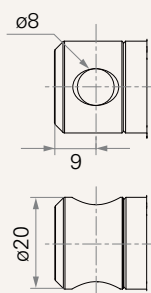


Front Attachment (mm)

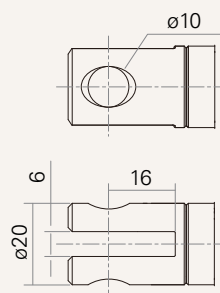
1 = Aluminum casting, hole 6.4



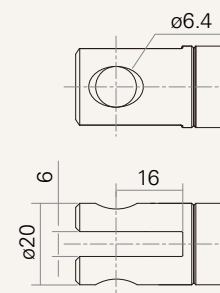
2 = Aluminum casting, hole 8.0



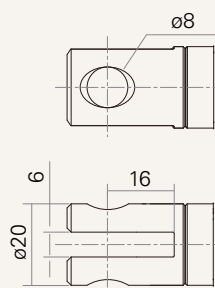
3 = Aluminum CNC, U clevis, slot 6.0, depth 16.0, hole 10.0



4 = Aluminum CNC, U clevis, slot 6.0, depth 16.0, hole 6.4

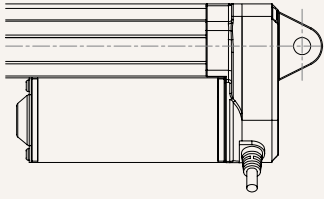


5 = Aluminum CNC, U clevis, slot 6.0, depth 16.0, hole 8.0

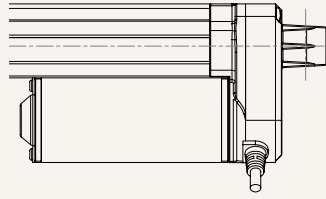


Direction of Rear Attachment (Counterclockwise)

1 = 90°



2 = 0°



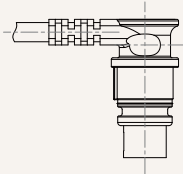
Functions for Limit Switches

Wire Definitions

CODE	Pin	1 (Green)	2 (Red)	3 (White)	4 (Black)	5 (Yellow)	6 (Blue)
1	extend (VDC+)	N/A	N/A	N/A	N/A	retract (VDC+)	N/A
2	extend (VDC+)	N/A	N/A	middle switch pin B	middle switch pin A	retract (VDC+)	N/A
3	extend (VDC+)	common	upper limit switch	N/A	retract (VDC+)	lower limit switch	
4	extend (VDC+)	common	upper limit switch	medium limit switch	retract (VDC+)	lower limit switch	

Connector

1 = DIN 6P, 90° plug



2 = Tinned leads

